

Made in the USA Tape

PRINTED 240 REINFORCED WATER-ACTIVATED TAPE

INTERTAPE POLYMER GROUP®

TECHNICAL DATA SHEET

DESCRIPTION

3-way fiberglass reinforced natural kraft carton sealing tape manufactured with water- activated adhesive.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on light weight to average cartons up to 30 pounds (14 kg).

PHYSICAL PROPERTIES:

Caliper	6.3 mils (0.16mm)
MD Tensile	74 lbs/in (324 N/25mm)
CD Tensile	26 lbs/in (114 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C):

Fipago:	
2/0	49
2/1	71
5/0	75
15/0	90
McLaurin:	86

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply:	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Bottom Ply:	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Laminating Adhesive:	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive:	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
MD Reinforcement:	(1-1-1-1-1) 75 Fiberglass (per 72mm), 1/2" spacing
CD Reinforcement:	(1-1-1) 150 Fiberglass, 1.20" spacing, 37 degree angle



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EFFECTIVE: 03/16

