

 **BETTER
PACKAGES[®], Inc.**
A WHOLLY OWNED SUBSIDIARY OF 

USER MANUAL BP333+



 intertape polymer group[®]



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SAFETY PRECAUTIONS

Must read before servicing equipment.

- This machine is designed for sealing cartons with water activated tape. Any other use will void all warranties and any responsibility or liability of *Better Packages, Inc.*
- Read all Safety Precautions and Operating Instructions before using the machine.
- Any operator of this machine must be fully trained in the operation and safety.
- Keep the machine away from children and from personnel who are not authorised or adequately instructed in the use of it.

TECHNICAL DATA

Size:	19 ½" L x 9 ½" W x 12 ½" H
Water Bottle Capacity:	44 oz.
Tape Width:	1 ½" to 3" Wide
Maximum Roll Size:	Up to 600 ft. of tape Up to 7 ¾" diameter roll
Tape Lengths Dispensed:	Up to 30" in one stroke/repeat pulls provide unlimited lengths
Shipping Weight:	22 lbs.
Brushes:	2
Power Requirements:	None: Manual Dispenser

All specifications subject to change without notice.

UNPACKING

After removing the machine from the carton, check the following items before storing the shipping carton.

1. Brush Tank and 2 Moistening Brushes. These are packed inside the rear of the machine.
2. Plastic Water Bottle. This is packed on the side of the dispenser.
3. The upper tape plate (**see figure #1**). This is held in position by packing material but may have come dislodged in shipping. Remove tape, etc before using machine.



Figure # 1

F

OPERATING INSTRUCTIONS

1. If the upper tape plate has been dislodged in shipping, replace as follow:

With the slot towards the front of the machine, slide under feed wheel shaft from rear until the cut-out portions are over the retaining “buttons”. Allow the plate to slide in place so that the front end of the plate is under the rod and the rear portion is under the “buttons” (See figure # 2).

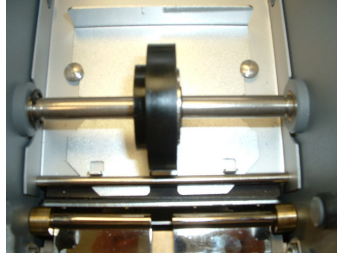


Figure # 2

2. Wash out the moistening brushes in soap or mild detergent and place both brushes into the tank so the angle on the brushes slopes towards the rear of the tank (see figure # 3). Insert the tank into the opening in front of the machine being sure the tank is behind the upward lip on the tank shelf.



Figure # 3

3. Fill the bottle with water and place in the bottle holder so that the spout of the bottle is in the tank. Set correct water level.
4. Adjust the roll guides to proper width of tape.
5. Loading the tape: Take the roll of tape and peel off about 18 inches. Place the roll of tape in the basket so that the strip of tape unwinds off the rear of the roll as the leading end is brought towards the front of the machine with the gummed side down. Thread the tape over the black roller at the upper rear and slide leading edge forward under the upper tape plate and feed wheel. Close front and rear cover (see figure # 4A & 4B).

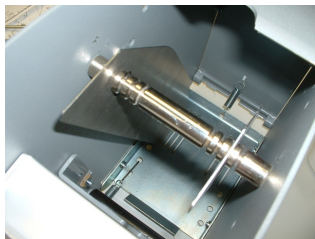


Figure # 4A & 4B

ADJUSTMENTS

For Tape Width

The adjustable roll guides in the tape basket should be properly set for the width of tape being dispensed. The roll of tape should be centered between the frames by threading the tape loosely between the roll guides which engage in slots in the basket and roll guide separator.

To set the roll guides in position, lift them out of the slots in the basket and tie rod. Slide to the desired position and drop the guides into slots in the bottom of the basket (see **figure # 5**).

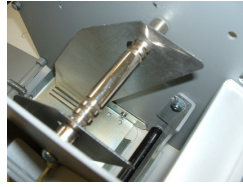


Figure # 5

Water Level Adjustment

The amount of water required for proper moistening of different grades of tape will differ. Heavier glues or reinforced tapes will normally require higher levels of water. Water level is controlled by water level adjustment screw located in the projecting portion of the water tank (see **figure # 6**).

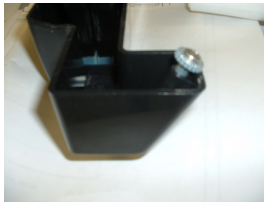


Figure # 6

Water Adjustment Screw

To raise the water level, turn the screw out in the counter clockwise direction. To decrease the water level, turn the screw in the opposite direction.

Repeat Length Stop

Repeat lengths: The Better Pack® 333 Plus is equipped with a feed stop. To set for desired length, pull outwardly on the feed stop knob until the pin disengages the hole in the drum skirt. Then slide the feed stop assembly until the length desired is set on the scale just above the feed stop assembly. Release the knob, being sure the pin on the feed stop engages with the proper hole in the skirt (see **figure # 7**).

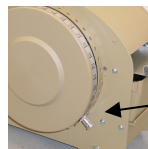


Figure # 7
Adjustment Knob

Spring Tension Adjustment

Both operating springs can be seen by turning the Better Pack® 333 Plus upside down after first removing the water tank and bottle (see figure # 8).

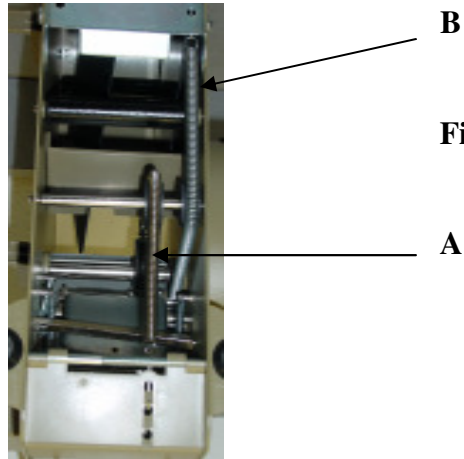


Figure # 8

- A. The handle return spring (A) is the long spring terminating in a hook type clip positioned in one of three holes underneath the water tank platform. The other end is attached to the hammer-cam on the crankshaft.
- B. The feed wheel tension spring (B) has one end attached to the rocker carrying the shear blade and the opposite end attached to a hook positioned in one of several holes in the basket. Care should be taken no to interchange the two springs. The feed wheel tension spring (B) is the longer of the two springs. It is also made from heavier wire.
- C. Adjustments of the handle spring (A), to increase tension for faster handle return or for cutting extremely short lengths, insert the hook on the spring clip in the second or third hole.
- D. Should it ever become necessary to increase the feed wheel tension to compensate for feed wheel wear, unhook the spring at the basket and move it to the hole nearer the rear of the machine. For lighter tension, move the spring nearer the front of the machine.
- E. Note that both the above springs act together and that increasing tension on the feed wheel tension spring may make necessary additional adjustments of the handle return spring especially if it is desired to cut extremely short lengths of tape.

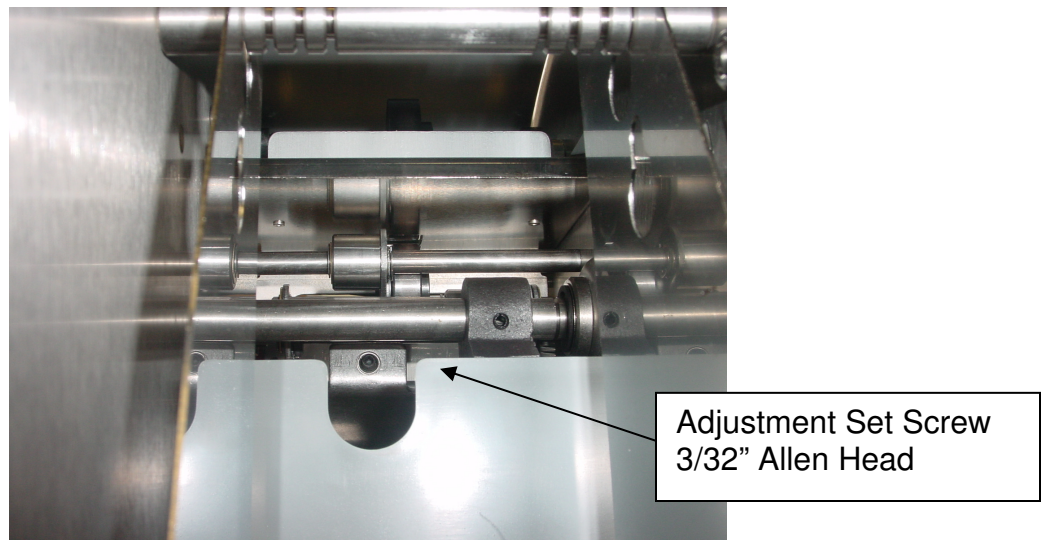
BP333 Feed Wheel / Blade Height Adjustment

Purpose: This adjustment is to insure that the movable shear blade is raised out of the path of the tape before the feed wheels grip the tape to feed it forward. Additionally, the adjustment sets the gripping force between the upper and lower feed wheels so the tape does not slip. If the feed wheel slips on the tape, a shorter than normal piece of tape is produced.

Tools needed: 3/32" Hex Screw Driver or Allen Wrench

Procedure

1. Open the rear cover, remove the roll of tape and locate the adjustment set screw. The set screw is located on the cutter yoke inside the machine. See picture below.



Inside view of BP333

2. Insert a **3/32" Allen wrench** through the U-shaped access hole in the in the (Vertical Tie Plate) at the front of the tape basket area and into the adjustment set screw.

3a. If tape hits blade, turn the set screw counter-clockwise ½ turn to raise the blade.

Note: The first indication of tape hitting the blade is a bent corner at the left side of the leading edge of the tape.

3b. If tape slips at feed wheel and does not feed properly, turn the set screw clockwise ½ turn.

4. Place the roll of tape back and dispense a piece of tape, repeat steps 1-3 if tape hits the blade or slips.

Crank Handle

If desired, the crank handle can be reversed.

Pressure Plate Weights (see figure # 10)

The pressure plate, which rests on top of the brushes, has removable weights. The number of weights can be varied to suit the tape being dispensed. Heavy weight tapes require more weight inserts than lighter tapes. The suggested number of weights is as follows:

35 lb. kraft tape:	0 to 1 slug
60 lb. kraft tape:	1 to 2 slugs
Reinforced tape:	2 to 3 slugs

The weights can be added or removed by pushing them in or out from each side. If the machine consistently jams, there is too much weight on the pressure plate and some should be removed.

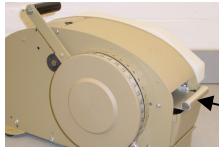


Figure # 10

Weights

To Clean Blade

Where reinforced tapes are used, it may be necessary to clean accumulation of laminate from the cutting blade from time to time. To clean the blade, follow these simple steps:

- a. Remove water bottle and water tank assemblies.
- b. Depress rocker stop rod protruding from the right side of the machine with right hand and keep it in this position until the blade (blade assembly) has been released (**see figure # 11**).
- c. Reach inside the machine where tank was removed, pull knife assembly down and swing out to cleaning position (**see figure # 12**).
- d. To clean blade, wipe off with suitable solvent. **DO NOT SCRAPE WITH HARD OBJECTS as resulting scratches will quickly accumulate adhesive.** When adhesive is removed, wipe with lightly oiled cloth.
- e. Re-insert the blade to cutting position by depressing rocker rod. Tip the blade up into cutting position and push upward so the blade will come between the stationary blade rollers. Release rocker stop rod.
- f. Try feeding and cutting tape to check if parts are in proper position.
- g. Install tank and water bottle.

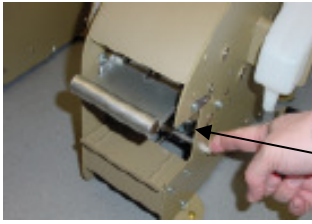
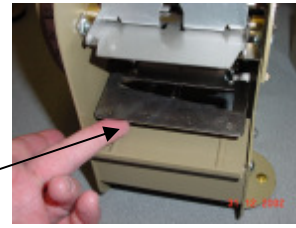


Figure # 11 **Figure # 12**

Rocker Stop **Knife Assy**



Maintenance

The best way to secure long and carefree service from your Better Pack® 333 Plus is to KEEP IT CLEAN. Tape dust, adhesive accumulation and other foreign matters are harmful as they get into the working parts of the machine. Likewise, be sure to wash the brushes out thoroughly at least once a week to insure perfect moistening, being careful to replace them with the lower bevel to the back of the machine.

Rotating parts of the Better Pack® 333 Plus are equipped with the finest oil-less bearings and require no lubrication. However, all other working parts should occasionally receive a few drops of oil. The gear mechanism (underneath the gear cover on the left side of machine) is packed in Gredag #53 Grease and will not require lubrication more than once or twice a year.

Thank you for your purchase and we know you will enjoy the performance of your new Better Pack® 333 Plus Dispenser.

Please return your warranty card to: Better Packages, Inc.
4 Hershey Drive
Ansonia, CT 06401
(800) 237-9151 or (203) 926-3700

Better Packages, Inc. Limited Warranty

Better Packages warrants each new machine and accessory to be free from defects in materials and workmanship under normal and proper use conditions. The following warranty periods from date of purchase apply:

Model	Parts	Labor
Better Pack 755e Series	2 Years	6 Months
Better Pack 555e Series	2 Years	6 Months
Better Pack 500 Series	2 Years	6 Months
Better Pack 333 Series	2 Years	6 Months
Better Pack PS2A	1 Year	6 Months
Curby Mini-Taper (BP222)	1 Year	6 Months
Packer 3S	2 Years	6 Months
Tapeshooter 404	2 Years	6 Months
Auto H2O Series	1 Year	6 Months

Wearable parts such as shear blades, water brushes, motor brushes, **side guide plates and upper tape guide plates** are not covered under the warranty. The following wearable parts are warranted for 3 months from date of purchase:

1. Main Board
2. Solenoid
3. Main Motor

Warranty Conditions and Exclusions

Machines and accessories used for any improper or unintended purpose will not be considered for warranty protection. Any modification of the machines or accessories shall make this warranty null and void. Use of replacement parts other than genuine Better Packages replacement parts shall also make this warranty null and void.

Better Packages shall have no obligation to repair or replace (1) those parts failing due to operator misuse, carelessness, or due to any accidental cause other than equipment failure, or (2) parts that fail due to:

1. Misapplication, lack of proper maintenance, abuse, improper installation, or abnormal conditions such as temperature, moisture, dirt, or corrosive matter, etc.
2. Inadequate cleaning, improper operating environment, improper utilities, or operator error.
3. Operations beyond the rated capacity of the product.
4. Alteration or servicing of the product by anyone other than an authorized representative of Better Packages.
5. Any attempt by the purchaser to repair or correct alleged defective equipment. In this event the purchaser is responsible for all expenses incurred.

IN NO EVENT SHALL BETTER PACKAGES BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGE FROM THE SALE OR USE OF THESE PRODUCTS. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF WARRANTY.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE (EXCEPT AS MAY BE OTHERWISE PROVIDED BY LAW).

This warranty gives you specific legal rights, and you may also have other rights, which vary, from state to state.

Warranty Service

Better Packages will replace or repair (at the company's discretion) any defective parts within the warranty period, on a no-charge basis. The Authorized Distributor/Service Center will furnish, without charge, necessary labor to service the machine.

For service under this warranty, call or write your nearest Better Packages Distributor/Service Center or Better Packages, Inc. Ansonia, CT at 800-237-9151 (US only) or (203) 926-3700. To locate your local Authorized Distributor/Service Center, visit www.betterpackages.com.

If customer wishes, with authorization from Better Packages or an Authorized Distributor/Service Center, a product may be shipped to Better Packages for warranty service. Any item shipped for warranty service must be shipped in the original factory carton and properly packed with the original protective packaging inserts or a secure carton that will properly protect the unit during transit. Any damage to machines or parts received improperly packed are the responsibility of the customer. All associated shipping or freight costs related to items shipped for service are the sole responsibility of the customer. Transportation charges on machines or parts returned to Better Packages for service must be prepaid by the customer. Customers will be responsible for freight expenses on parts or machines returned to them.

Better Packages' ship-to address is: 4 Hershey Drive, Ansonia, Connecticut 06401.